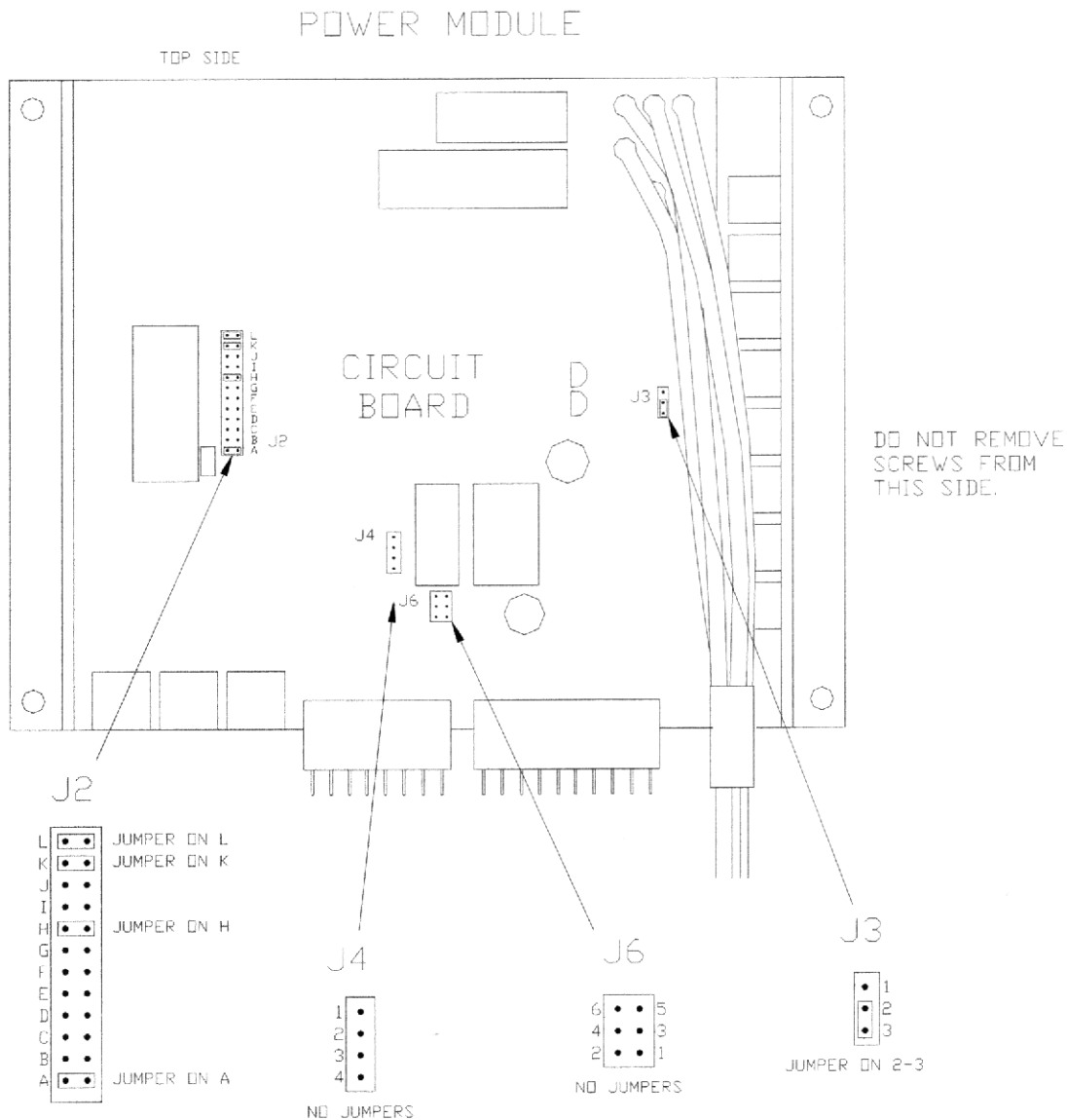


## POWER MODULE PROGRAMMING

All power modules are programmed at the factory for optimum performance and should not be altered without contacting a factory representative first.



## POWER MODULE MODIFICATION:

**NOTE:** To avoid static electrical discharge into the Power Module, the technician must be grounded to the Power Module prior to attempting to make any jumper changes.

1. Remove 6 screws from the cover; remove the cover. (cover screws are located top and connector side of module) .
2. Place Module on bench with circuit board facing up as shown above.
3. Locate jumper rails J2, J3, J4, and J6.
4. Verify jumper settings are as shown; make changes if necessary.